



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

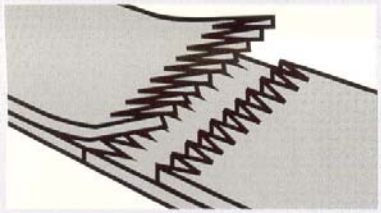
# 2 Paisley Park  
 Carmichaels PA 15320  
 800-928-9995  
 customers@ubelting.com  
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**261217**

**0/V/2E-0 WHITE**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	20	170°C 338°F	170°C 338°F	2 minutes	Center	PVC	N/A
Finger Splice	20	170°C 338°F	170°C 338°F	2 minutes	Top	PVC	N/A
Step Splice	20	170°C 338°F	170°C 338°F	1 minutes	None	PVC	N/A
Mechanical Lace		# 36 (Clipper)					
		Staple # 1 (Alligator)					
<b>Note: One ply silicone on top/rough Teflon on bottom</b>							
<b>Recommended Joining Procedure: Finger over Finger or Finger over Lap</b>							



Finger Over Finger  
 -Prepared or Finished